**Cost $1,750** The following are included with each exhibitor space:

* Two (2) complimentary admissions to the event (intended for whomever will be staffing the exhibit)
* One (1) complimentary valet parking pass
* Exhibitor space of 6 feet by 6 feet
* Access to an electrical outlet (no internet access)
* Two (2) folding chairs
* Your choice of a 6’ x 2’ table or a tall 3’ round cocktail table
* Company name included on the ULI event website and on signage at the event
* Access to “City Chat,” a reception and panel discussion with City and County officials, prior to Marketplace

*Each exhibit space may showcase* ***ONE*** *real estate “industry disruptor.” An industry disruptor is recognized as an innovation which is changing the real estate market.*

*Please note: Location in Brazos Hall will be determined by ULI Staff; and ULI reserves the right to decline admission as an exhibitor.*

**Disruptor Information** *(All areas are required and will be published. An image of the product may be attached for inclusion in the event program.)*

|  |  |
| --- | --- |
| Real Estate Industry Disruptor Name: | ..... enter response here ...... |
| Company Name: | ..... enter response here ...... |
| Project Website: | ..... enter response here ...... |
| Description: | ..... provide a description of the product for use in the event program ...... |

**Exhibit Space** *(All display items must fit in a 6ft x 6ft area)*

|  |  |  |  |
| --- | --- | --- | --- |
| TABLE Pick one: | 6’ x 2’ table | Tall 3’ round cocktail table | No tables |
| CHAIR(s) Pick one: | One (1) folding chair | Two (2) folding chairs | No chairs |

**Lead Point of Contact** *(Who’s coordinating efforts between all companies involved in the display?)*

|  |  |
| --- | --- |
| Individual’s Name: | ..... enter response here ...... |
| Email: | ..... enter response here ...... |
| Job Title & Company: | ..... enter response here ...... |

**Payment Information:** Send invoice to <Type Individual's Name> at <Type Email>, <Phone Number>

**Other Benefits** *(Names may be sent anytime prior to March 30, 2020.)*

Complimentary Admission <Type Individual's Name> at <Type Email>

Complimentary Admission <Type Individual's Name> at <Type Email>

Complimentary Valet Pass <Type Individual's Name> at <Type Email>